



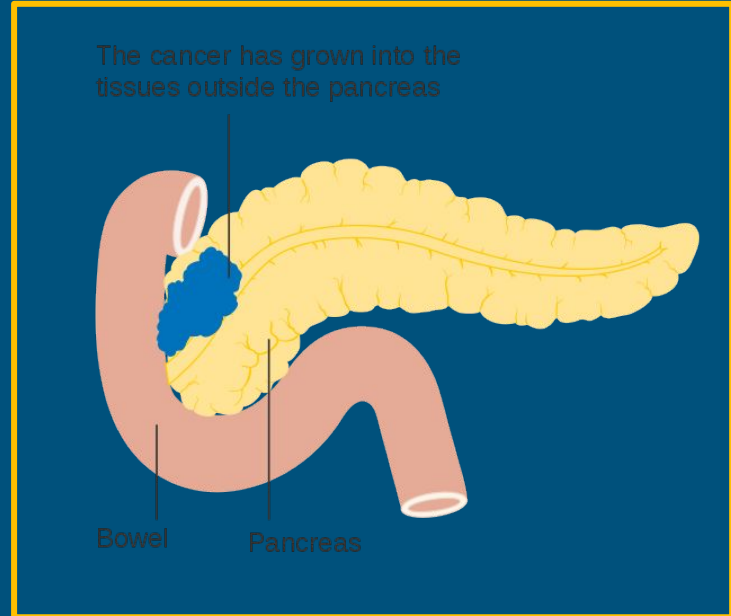
Postoperative Monitoring of Tumor Formation

Enrico, Terry, Raymond, Cole, Lewis



Background

- Causes: Not clear, but smoking and family history have an influence. Risk factors can also be diabetes, drinking, obesity, age, etc.
- Most pancreatic cancer begins in the cells that line the ducts of the pancreas. Less often, cancer can form in the hormone-producing cells or the neuroendocrine cells of the pancreas (Mayo Clinic).
- Cancer biomarkers: They help make a diagnosis of cancer and can vary based on tumor location and target cell.

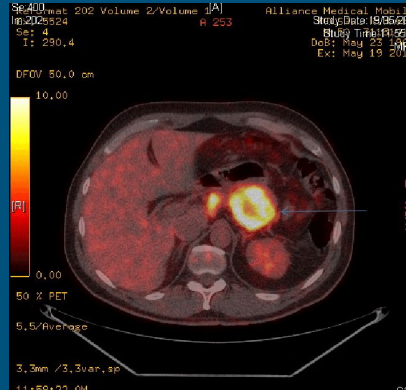


Stage III

Current Techniques

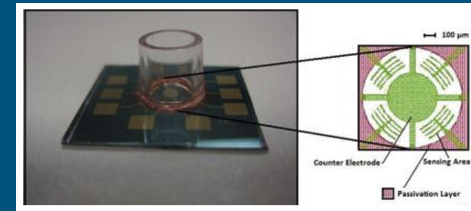
Common methods

- CT scans: images of abdomen, useful to detect spread of pancreatic cancer and monitor patients after treatment.
- PET scan: radioactive sugar that collects in cancer cells. Supports CT scan imaging.
- MRI: detailed organ pictures.
- Endoscopic Retrograde cholangiopancreatography: uses dye to see blockages in bile and pancreatic ducts.
- CA 19-9 Blood Test: Keep track of disease progression.



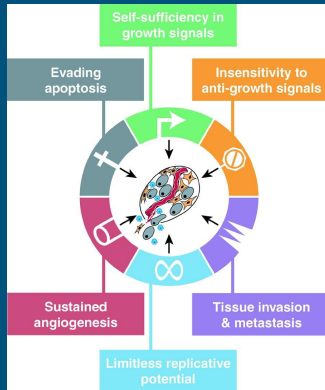
Nanotechnology

- Peptide, molecular, and metal-based activatable probes that increase imaging resolution.
- Bio-impedance-based sensors.
- FET sensors to detect volatile organic compounds.
- Surface acoustic wave based sensor to measure cell stiffness and adhesion.



The Hallmarks of Cancer

Though cancer is presented with a large level of heterogeneity, there are a few factors that remain constant known as **The Hallmarks of Cancer**



Theory

pH

- Cancer induces **angiogenesis**, the formation of new blood vessels to supply oxygen and nutrients to growing tumors
- This results in poorly organized vasculature, causing hypoxia
- Cancer cells then undergo aerobic glycolysis, resulting in a metabolic switch that produces more lactate known as the **Warburg Effect**
- Overproduction of lactate paired with accumulation of acidic metabolic leads to a lower pH

***Idea:** By monitoring by for physiological changes that are highly associated with pancreatic cancer, a device implanted near the site of tumor removal allowing for early detection and subsequent treatment of cancer recurrence can be developed*

Glucose Uptake

- In order to sustain its unregulated growth, cancer cells require a lot of energy to avoid destruction and allow replication
- They support this in part through increasing glucose uptake to serve as an energy source
- This results in lower glucose levels in the fluid surrounding tumors

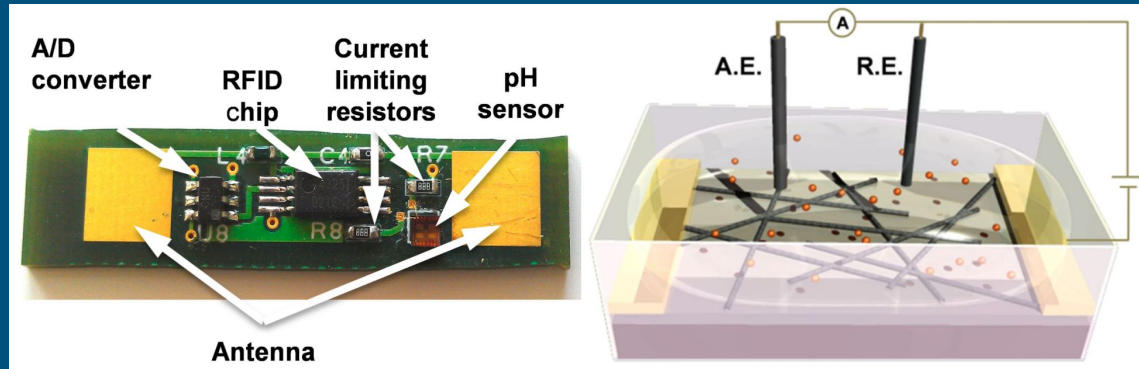
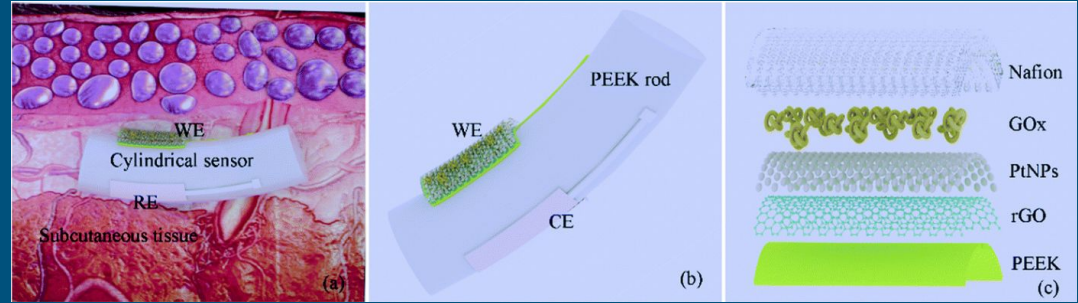
Proposed Biosensor Combination

Glucose monitoring

- Polyetheretherketone (PEEK) cylindrical flexible enzyme-electrode sensor
- 3D nanostructure consisting of graphene and platinum nanoparticles

pH monitoring

- Chemiresistor based on carbon nanotubes



Pu, Z., Tu, J., Han, R., Zhang, X., Wu, J., Fang, C., Wu, H., Zhang, X., Yu, H., & Li, D. (2018). A flexible enzyme-electrode sensor with cylindrical working electrode modified with a 3D nanostructure for implantable continuous glucose monitoring. *Lab on a Chip*, 18(23), 3570–3577. <https://doi.org/10.1039/C8LC00908B>

Gou, P., Kraut, N., Feigel, I. *et al.* Carbon Nanotube Chemiresistor for Wireless pH Sensing. *Sci Rep* 4, 4468 (2014). <https://doi.org/10.1038/srep04468>

Sensor Functionality

pH Sensor

- Surface of **ox-SWNTs** interact with ions in solution => changes in **conductivity** related to pH
- **Conductive polymer** PAA enhances the sensor's sensitivity and stability
- Radio Frequency Identification (RFID) tag allows for **wireless monitoring**
- Accurate detection of pH for 120 days

Glucose Level Sensor

- Glucose oxidase (GOx) is an **enzyme** that reacts with glucose => **electrical signal** proportional to concentration
- Nanoparticles enhance **sensitivity**
- Cylinder = more **surface area** for given volume, increasing sensitivity
- Detect the glucose concentration ranging from 0 to 570 mg/dL

Pu, Z., Tu, J., Han, R., Zhang, X., Wu, J., Fang, C., Wu, H., Zhang, X., Yu, H., & Li, D. (2018). A flexible enzyme-electrode sensor with cylindrical working electrode modified with a 3D nanostructure for implantable continuous glucose monitoring. *Lab on a Chip*, 18(23), 3570–3577. <https://doi.org/10.1039/C8LC00908B>

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Materials

pH Detector

- Single-walled carbon nanotube (SWNT)
- 1-aminoanthracene (AA)
- Anhydrous acetonitrile (MeCN)
- Tetrabutylammonium perchlorate (TBAP)
- H_2SO_4
- HNO_3
- Gold Electrodes
- N,N-dimethylformamide (DMF)
- Platinum wire
- Ag/AgCl quasi-reference electrode

Glucose Level Detector

- Polyetheretherketone (**PEEK**): 1 mm x 5 mm
- 3-Aminopropyl trimethoxysilane (APTMS)
- 3-mercaptopropyl trimethoxysilane (MPTMS)
- Glucose oxidase (GOx)
- Silver ink
- Graphene ink
- **Nafion** solution
- Platinum nanoparticle (**PtNP**) ink

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Fabrication - Glucose Sensor

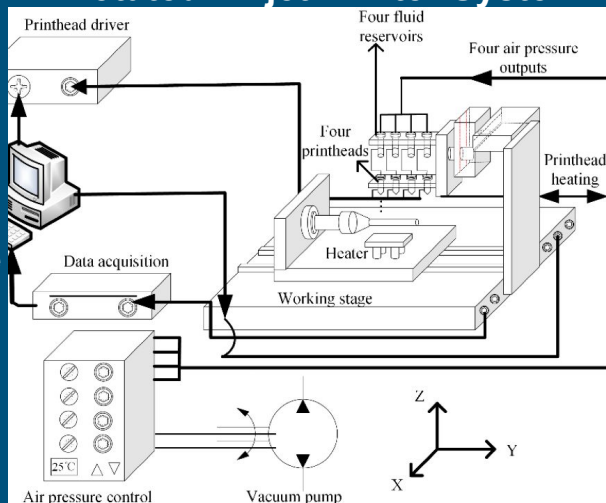


3D print PEEK tube

Treat with O_2 plasma

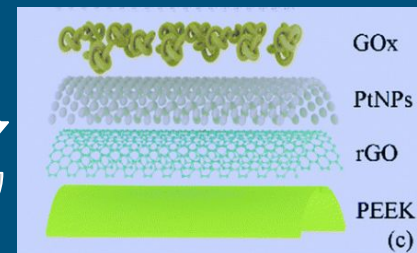
Treat in APTES, MPTMS mixture

Rotated Inkjet Printer System



- Working Electrode (WE) - Gold ink, graphene ink, and PtNP ink
- Silver ink was utilized for the Counter Electrode and Reference Electrode

Working Electrode Layers

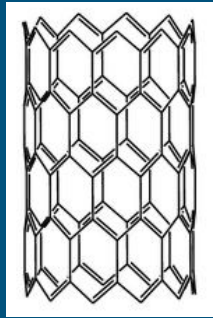


Anneal Each Layer After Print

- 50 mM $FeCl_3$ solution (CE, RE)
- 10 μ L Nafion solution (WE)

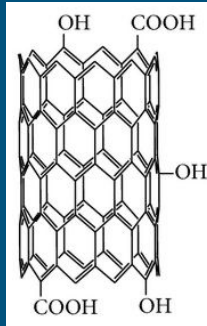


Fabrication - pH Sensor

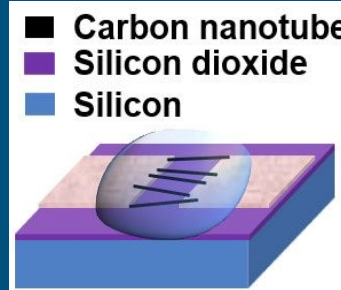


Single-walled
Carbon Nanotubes
(SWNTs)

H₂SO₄/HNO₃
sonicate

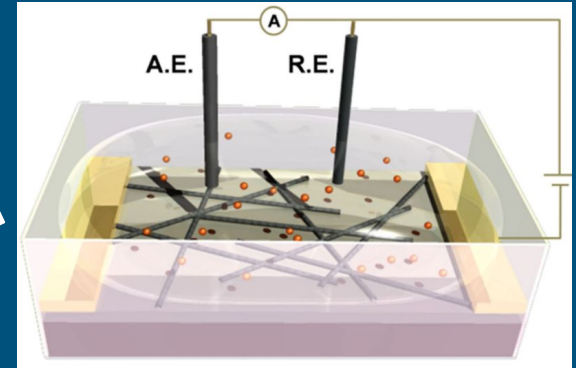


oxidized SWNTs
(ox-SWNTs)



Li, W., Henrich, F., Flavel, B.S. et al.

- Deposit suspensions of ox-SWNTs on Si chips via **dielectrophoresis** for FET experiments



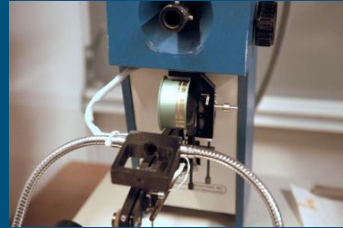
- **Electropolymerize (EP)** the conductive polymer, PAA, on the ox-SWNT network by cyclic voltammetry in an electrolyte solution containing AA

Silicon wafer



Steven S. Saliterman

Oxidation
Photolithography
Plasma etching
Resist stripping



Steven S. Saliterman

wire bonding

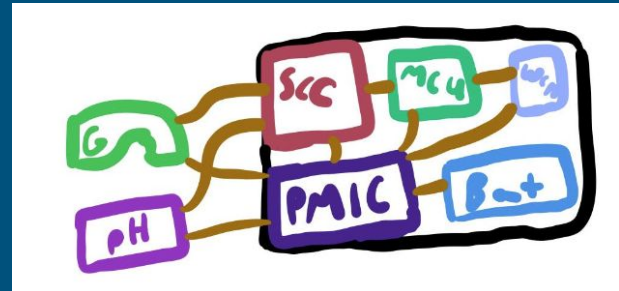
Fabrication- Integration

Components:

- Signal Conditioning Circuitry
 - Amplifiers, filters, analog to digital converter
- Microcontroller
 - Data Processing
- Power Management Integrated Circuit
 - Interface between battery and sensors
- Wireless Communication Module
- Gold Wire
- Battery

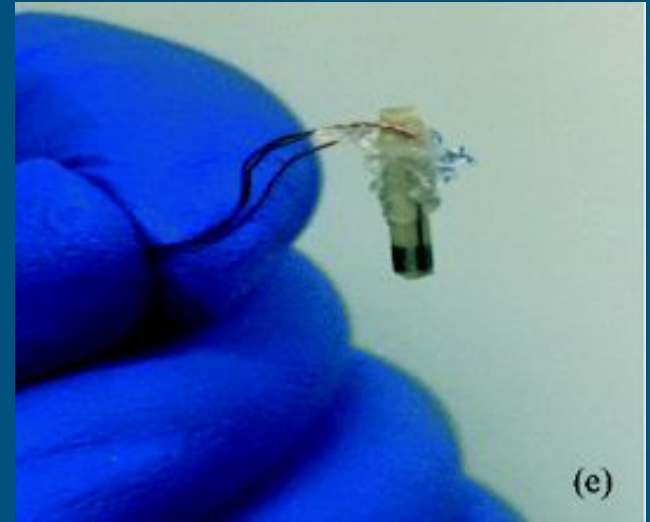
Assembly:

- Attach all components onto a silicon chip using a biocompatible adhesive such as medical grade epoxy
- Connect sensors to circuitry using gold wiring
- Encapsulate components with PDMS



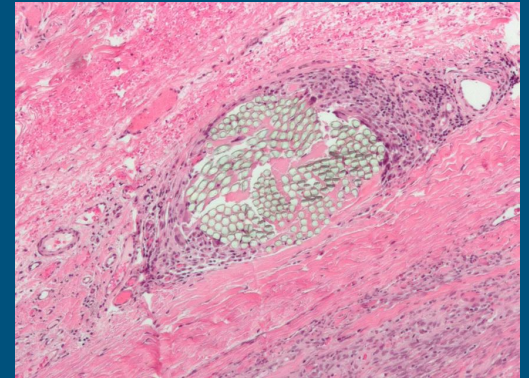
Device Performance Testing

- Filtration and removal of only the analyte from the interstitial fluid in sufficient concentrations for detection to determine selectivity and sensitivity
- The nature of the device places less emphasis on response time, instead reproducibility and stability are vital to device performance
- Animal model to compare external recordings to internal recordings of the device



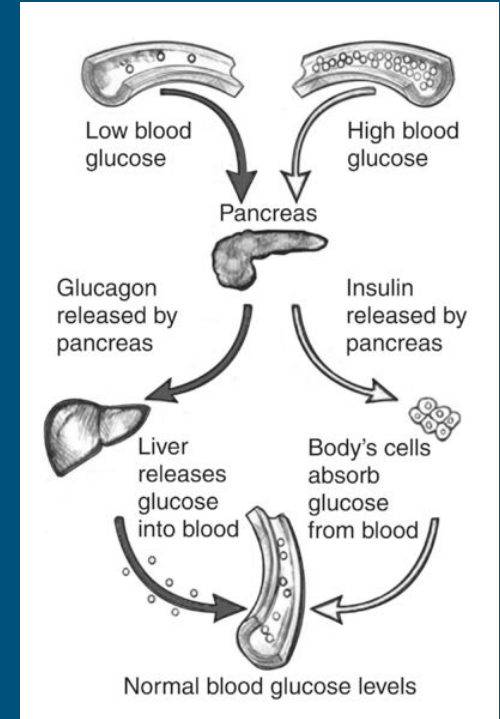
Biocompatibility Testing Methods

- At 7 days analyze for aggressive macrophages
- At 14 days confirm no enlargement of foreign body giant cells or nuclei consolidation
- These signs lead to biofouling of the device, preventing proper use
- If these biocompatibility problems arise, surface modification needs to be conducted to prevent non-specific protein absorption.



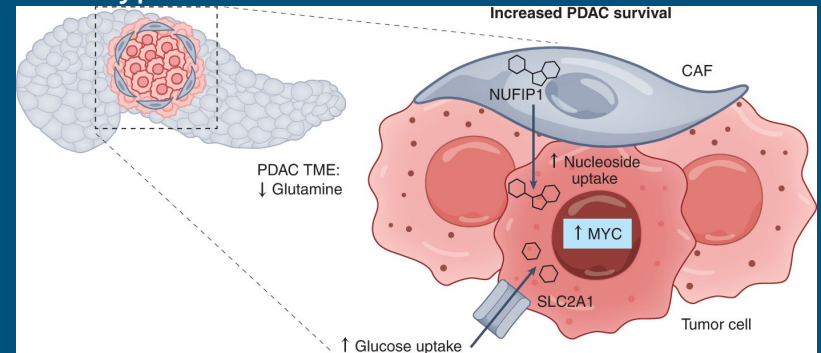
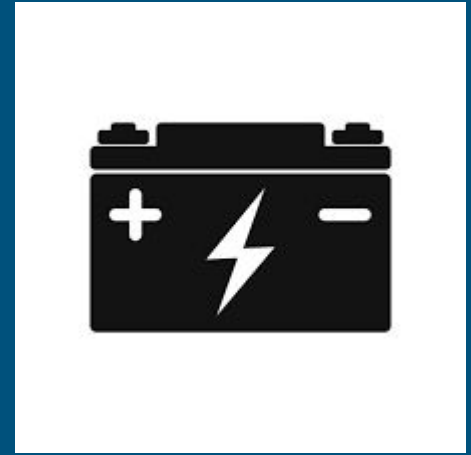
Potential Limitations

- Ignoring other relevant biomarkers
 - Only measures glucose and pH
 - Carbohydrate antigen (CA) & Carcinoembryonic antigen (CEA)
- Sensitivity of device
 - Any inflammation from the device would likely affect pH and glucose readings
 - Glucose levels vary throughout the day
 - Data analysis varies by subject
 - Difference in biological responses to the device
 - Difference in thresholds causing Type 1 and Type 2 errors



Future Innovations and Directions

- Measuring and analyzing previously mentioned biomarkers
 - Carbohydrate antigen (CA) & Carcinoembryonic antigen (CEA)
- Supplying power for longevity
 - Ensuring sustained device operation
- Expand into specific types of cancers
 - Increase specificity of biomarkers for certain cancer type
 - Use unique markers like PDAC (85% of cases)





Questions?

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